

**FLOW/process/mung bean**

flow24-0811

#	flow	function	remark1	remark2
1	pre-cleaning	cleaning	air washing, caliber-wise split	
2	caliber sieving	sieve	caliber split	
3	gravimetric	gravity	vacant(light) ←beans→ compacted(heavy)	
4	magnetic band	metal	stones, irons to take out	
5	air tunnel	gravity	dusts, motes, impurities, immatures	
6	optical sorting	color	colored aged beans, wrinkles, defects	sortex, EU
7	elebator belt			
8	electrical sets			

dated: 24.08.11.